



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

607.3701
Job Sheet 214324

Accounting Job RD CAD A109 EFS



Part No: 607.3701

Job Qty: 1 pcs

Part Name: Inspection Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Due Date: 10/26/20

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: 607.3700 REV.NC IPP REV:A 20.10.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs		10/24/20	0.17	0.10	Waterjet - Flow		OK 20/10/22
							Waterjet - Omax		
110	QC 2	1 pcs		10/24/20	0.00	0.00	QC 2 - 1		OK 20/10/22
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
				QC 2 - SCH-B	
				120 QC 8	1 pcs
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
130 Small Fab - 2 - B4B	1 pcs	10/26/20	0.00 0.01	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
140 QC 5	1 pcs	10/26/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				Plex 10/22/20 10:04 AM Dart.lajeunesse.mari	

DAS
81
9-89

OCT 22 2020

OCT 23 2020

				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	82
				QC 5 - 61	9-89
				QC 5 - 81	
				QC 5 - 82	OCT 26 2020
150	Packaging 3-1 - Stock - B4B	1 pcs	10/26/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
160	QC 21 - SA	1 pcs	10/26/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 1/1 Prog Rev: 1/1 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - (QC8- Inspect parts - second check)
 130 - (small fab)Form as per dwg
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	9.2800 sf (9.28 ea)	100-Waterjet - Flow - 1	S301365
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	9	137	0
Part Specifications				
Specifications could not be found.				

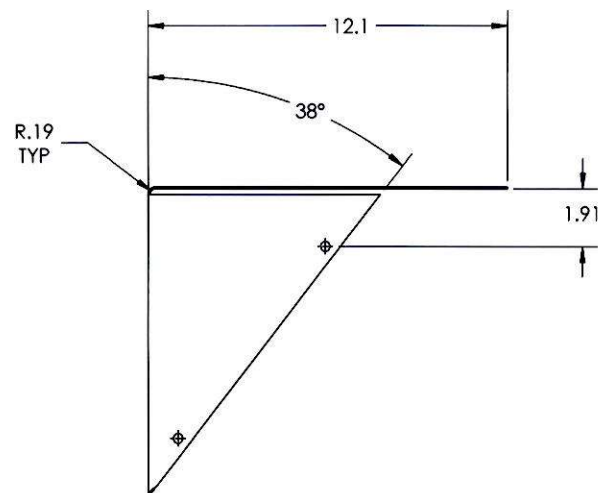
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Released on 10/16/2020

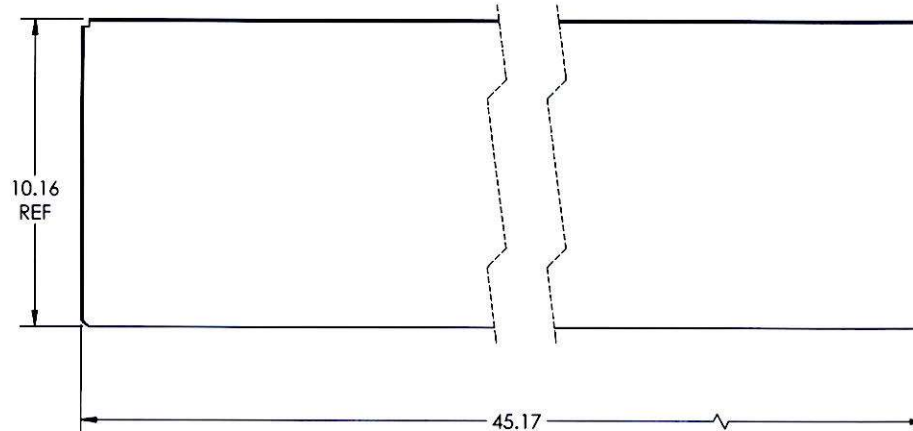
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NOTES:

1. MATERIAL: .304/316 SS SHEET, .063" THK
PER AMS 5513 (304)
OR AMS 5524 (316)
2. LABEL: I.A.W. MPP-120



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 214324 MWS
2010-22



607.3701
MAKE FROM 607.3701F

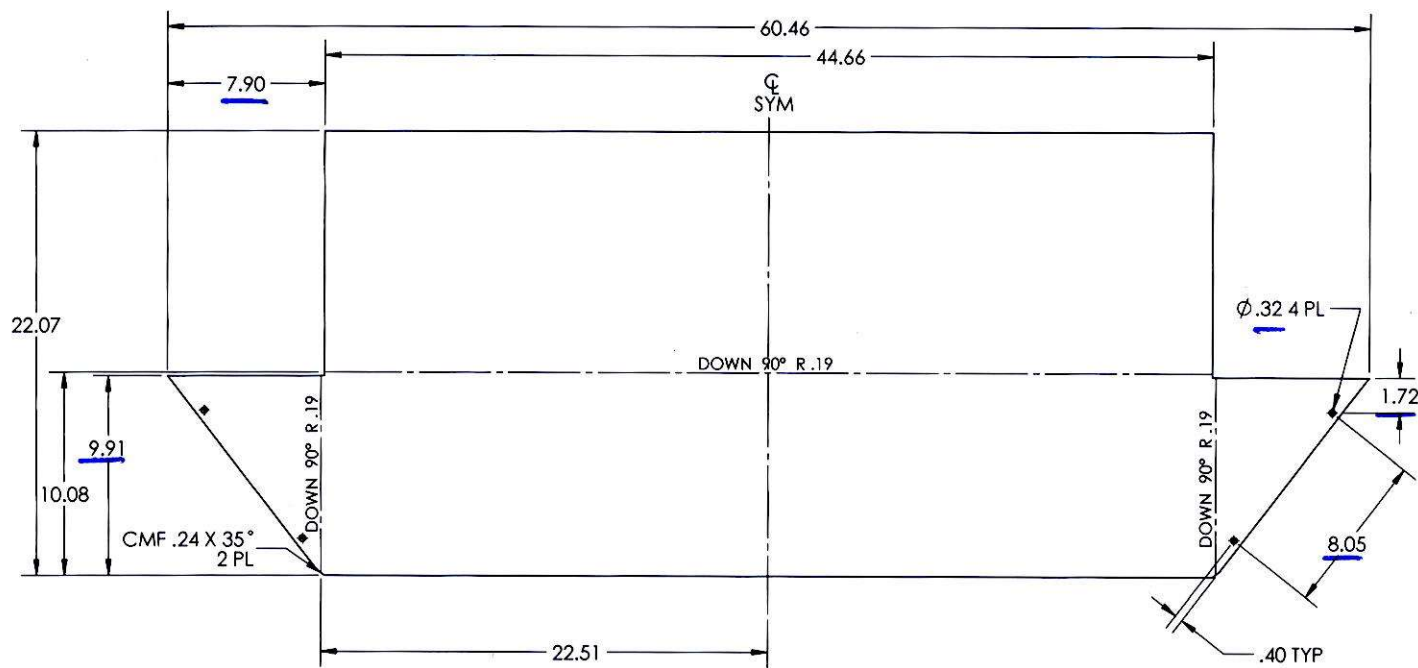
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	2020-09-30	for J. GARDNER

QTY		PARTS LIST	
NEXT ASSY (S)		ORIGINAL DATE	30-09-2020
654.1900		DRAWN BY	IC
		CHECKER	IC
		DRAWING APPROVAL	J. GARDNER
		3000-000	
		CONTRACT NO.	
		UNLESS OTHERWISE SPECIFIED	
		DIMENSIONS ARE IN INCHES	
		TOLERANCES ARE:	
		2 PLACE DECIMALS 1.01	
		3 PLACE DECIMALS 1.005	
		ANGLES 1/2°	
SFE	CAGE CODE	DWG. NO.	REV.
B	07M26	607.3700	N/C
SCALE NONE		SHEET 1 OF 2	

DART AEROSPACE
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
DBA DART AEROSPACE

INPECTION TOOL

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607.3701F

QTY	PARTS LIST			
NEXT ASSY (S)	ORIGINAL DATE	30-09-2020	DART 3030 ENTERPRISE CT., SUITE A AEROSPACE VISTA, CA. 92081 APICAL INDUSTRIES, INC. (760)-724-5300 DBA DART AEROSPACE	
654.1900	DRAWN BY	CHECKER		
	VS	IC		
	DRAWING APPROVAL			
	1. GARDNER		INSPECTION TOOL SRE CAGE CODE DWG. NO. REV. B 07M26 607.3700 N/C SCALE NONE SHEET 2 OF 2	
	30-09-2020			
	CONTRACT NO.			
	UNLESS OTHERWISE SPECIFIED			
	DIMENSIONS ARE IN INCHES			
	TOLERANCES ARE			
	2 PLACE DECIMALS 0.01			
	3 PLACE DECIMALS 0.005			
	ANGLES 0.5°			

PEC Request Form

General Info:

Product Part Number (top level #)	654.1900
Product Description	Trekker EFS
Project Job #	RD CAD A109 EFS
DT #	N/A
Requested By	VS
Date of Request	20.10.16
Requested Due Date	20.10.23

Manufacturing Info:

[illegible]

Note:

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

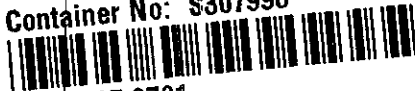
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE

Container No: S307998



Part: 607.3701

Job No: 214324

Serial No/Batch: S307998

Revision: REV.NC

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/22/00

BEND INSPECTION

DART AEROSPACE LTD		Work Order:	214324
Description: INSPECTION TOOL		Part Number:	607.3701
Inspection Dwg: 607.3700		Rev: N/C	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	9-89	Checked by:		QC Inspector:	
Date:	OCT 27 2020	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	